Purdue University Researchers Develop Agile Underwater Glider





Autonomous underwater vehicles have become versatile tools for exploring the seas. However, they can be disruptive to the environment or have trouble travelling through confined spaces. Purdue University researchers are studying an alternative: highly manoeuvrable, low-cost underwater gliders that operate silently. Components and sensors of the glider can also be easily swapped out or added

according to a wide range of mission specifications.

"Our goal is persistent operation of mobile robots in challenging environments," said Nina Mahmoudian, associate professor of mechanical engineering at <u>Purdue University</u>, Indiana. "Most underwater robots have limited battery life and must return to base after just a few hours. For long-endurance operations, an underwater glider can travel for weeks or months between charges but could benefit from increased deployment opportunities in high-risk areas."

Shallow Water

An underwater glider differs from other marine robots because it has no propeller or active propulsion system. It changes its own buoyancy to sink down and rise up, and to propel itself forward. Although this up-and-down approach enables very energy-efficient vehicles, it presents several problems: the vehicles are expensive, slow and not manoeuvrable, especially in shallow water.

Mahmoudian has developed an agile vehicle called ROUGHIE (Research Oriented Underwater Glider for Hands-on Investigative Engineering). Shaped like a torpedo, ROUGHIE is about four feet (1.2m) long and features no outward propulsion or control surfaces other than a static rear wing (for a video about the research, see below).

When deployed from shore or from a boat, ROUGHIE pumps water into its ballast tanks to change its buoyancy and provide initial glide path angle. To control its pitch, the vehicle's battery subtly shifts its weight forward and backward, acting as its own control mechanism. To steer, the entire suite of inner components is mounted on a rail that rotates, precisely controlling the vehicle's roll. The design is modular and adaptable for a variety of applications.

"This is a totally unique approach," Mahmoudian said. "Most underwater gliders can only operate in deep oceans and are not agile for confined spaces. ROUGHIE has a turning radius of only about 10 feet (3.1m), compared to an approximately 33-foot (10.1m) turn radius of other gliders."

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Nina Mahmoudian (centre) and her students have developed an underwater glider that can operate silently and in confined spaces, ideal for conducting biology or climate studies without disturbing wildlife. (Courtesy: Purdue University, Jared Pike)

Complex Paths

ROUGHIE is so manoeuvrable that Mahmoudian's team has been testing it in the diving well at Purdue's Morgan J. Burke Aquatic Center. By installing a motion capture system of infrared cameras below the water, they can track the vehicle's movements and characterize its manoeuvring behaviour in three dimensions with millimetre accuracy.

"We programme ROUGHIE with flight patterns ahead of time, and it performs those patterns autonomously," Mahmoudian said. "It can do standard sawtooth up-and-down movements to travel in a straight line, but it can also travel in circular patterns or S-shaped patterns, which it would use when patrolling at sea. The fact that it can perform these tasks within the confined environment of a swimming pool using nothing but internal actuation is incredibly impressive."

This manoeuvrability means that ROUGHIE is able to follow complex paths and can explore real-world areas other underwater gliders can't.

"It can operate in shallow seas and coastal areas, which is so important for biology or climate studies," Mahmoudian said. "And because it's totally quiet, it won't disturb wildlife or disrupt water currents like motorized vehicles do."

Small Ponds and Lakes

ROUGHIE can be fitted with a variety of sensors, gathering temperature, pressure and conductivity data vital to oceanographers. Mahmoudian's team has sent ROUGHIE into small ponds and lakes with a fluorimeter to measure algae bloom. The team also outfitted the vehicle with compact magnetometers, capable of detecting anomalies like shipwrecks and underwater munitions. This research has been <u>published</u> recently in the journal *Sensors*.

Mahmoudian and her students have been developing ROUGHIE since 2012, when she began the project at Michigan Technological University.

"My students designed and built it from scratch, and they developed the control and navigational algorithms in parallel," Mahmoudian said. "For the price of a current commercial vehicle, we can put ten of these in the water, monitoring conditions for months at a time. We believe this vehicle has great value to any local community."



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